

www.jenntai.com.tw



臺灣公司 Taiwan Headquarter:

(臺灣)高雄市岡山區岡山路610巷23號 (23237668)
No. 23, Lane 610, Gangshan Rd, Gangshan Dist,
Kaohsiung City 82051, Taiwan
電話Tel: +886-7-6210108 / +886-7-6210109
傳真Fax: +886-7-6216766
電郵E-mail: chentai@jentai.com.tw
chentai.chentai@msa.hinet.net
網址Http: //www.jenntai.com.tw

上海分公司 Shanghai Company:

上海市嘉定區黃渡鎮聯西村聯馮路19號 (201804)
No. 19 Lianfeng Road, Lianxi Village, Huangdu Town,
Jiading District, Shanghai, China (201804)
電話Tel: (8621) 6959 2750 (8621) 6959 2751
傳真Fax: (8621) 6959 2752
電郵E-mail: zhenhaojie@vip.126.com
網址Http: //www.jenntai.com.tw



嘉興分公司 Jia Xing Company:

浙江省嘉興市嘉善縣姚莊鎮福源路66號
No.66,Fuyan Rd,Yaozhuang Town,Jiashan County,
Jiaxing City,Zhejiang Province
電話Tel: +86-573-84566588/9
傳真Fax: +86-573-84566586
電郵E-mail: jiaxingjentai@jentai.com.cn
網址Http: //www.jenntai.com.tw



JENN TAI



嘉興振太機械有限公司
JIAXING JENN TAI MACHINE CO.,LTD

上海振好機械有限公司
SHANGHAI CHENHAO MACHINERY CO.,LTD



臺灣振太機械企業股份有限公司是專業生產振動送料機廠商之一，主要從事振動送料機產品系列的研發與銷售。主營產品：十字起子車床、銑溝、打字專用振動送料機；套筒車床、研磨、滾字專用振動送料機；螺絲專用振動送料機；電子產品專用振動送料機；化妝品專用振動送料機；直線送料機系列；篩選機；自動上料機系列；補料桶上料系列；金屬刻字機系列；長管、長套筒兩端自動選別定向機；全自動金屬刻字、滾花機；螺絲華司組合機。自1985年成立以來，一直深受國內及國際上用戶的支持和信賴，我司除生產標準產品外，還可為用戶設計、製造、安裝非標準產品自動送料結構。三十多年來，我司始終堅持以技術為先導，不斷改進老產品，鞏固提升產品品質，並榮獲國內外多項發明專利，產品遠銷東南亞、歐美等市場，年產銷量居同行之首。

隨着企業的發展，于2003年10月在上海設立“上海振好機械有限公司”，2017年12月在浙江設立“嘉興振太機械有限公司”，以便更好地為用戶提供服務，產品中的主要材料及相關配件全部采用進口。

多年來，我們一直奉行品質第一、信譽至上的企業宗旨，今後，我們仍將不斷加強專業技術力量，進一步發揮完善的服務優勢，立志成為業內最具競爭力的公司。

- 1985年推出 手工具類、緊固件類、電子類振動送系列產品；直線送料機系列；補料桶系列產品
- 2005年推出 自動上料機系列產品
- 2008年推出 金屬刻字機產品系列
- 2011年推出 長管、長套筒兩端自動選別定向機、全自動金屬滾字、滾花機；螺絲華司組合機
- 2012年推出 填充式送料機系列、送料整列機
- 2014年推出 無頭螺絲選向機、階梯式送料機、渦電流送料裝置
- 2016年推出 兩段式自動下料機、直線鐵屑分離機、隔音箱

JENN TAI MACHINE ENTERPRISE CO.,LTD. is an industry-leader in vibratory bowl feeder in Taiwan since 1985. We are also well-known as "CHEN TAI", Which is a brand label on each vibratory bowl feeder we produced. We keep improving current products, enhance the quality, and create new design for fastener industry. For more than 30 years, our products have awarded several patent in Taiwan and oversea. Our customers come from all over the world. South East Asia, Europe, USA and South America...etc. We've received abundant great feedback from our worldwide customer.

With the continuous development, SHANGHAI CHENHAO MAHCINERY CO.,LTD. was established in 2003 to expand the market.

In 2017, JIAXING JENN TAI MACHINE CO.,LTD. established. It is another visit spot for our customers in China. All material of the production are imported from the headquarter, JENN TAI(Taiwan), and made in TAIWAN.

JENN TAI now concentrates on newly design, combines the multiple function into one machine; creates new ideas that support the process of production in this field. We're capable of making innovative machine, not just the standard machines.

1985 Vibratory Bowl Feeder which functions with Hardware tools, fastener components, electronic parts, Linear Feeder

2005 Automatic Elevator Conveyor

2008 Automatic Metal Letter Engraving Machine

2011 Automatic Two Sides Selective Orientation Machine for long auto & long sleeve/socket, Automatic Metal Knurling Machine, Screw & washer Assembly Machine

2012 Filling Feeder, Arraying Feeder

2014 Double Ended Stud Orientation Machine, Stepping Feeder, Feeding System for Eddy current Inspection Machine

2016 Large Hopper for Long Screw/stud, Iron Scrap Separator, Sound Proof Case

VIBRATORY BOWL FEEDER SERIES 振動送料機產品系列

01-09

LINEAR FEEDER 直線送料機系列

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ACCESSORY SERIES 配件系列

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VIBRATORY BOWL FEEDER WITH COMPLEMENTARY EQUIPMENT 設備範例

13-14

ROLLER SORTING MACHINE / FEEDING DEVICE FOR EDDY CURRENT INSPECTION MACHINE / IRON SCRAP SEPARATOR 羅拉篩選機/渦電流送料裝置/鐵屑分離機

15-16

FEEDER SERIES / SOUND PROOF CASE / REPLENISH PAIL 上料機系列/隔音箱/補料桶系列

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METAL SPECIALIZED MACHINE 金屬專用產品系列

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DOUBLE END ORIENTATION MACHINE 兩端自動選向機系列

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SCREW & WASHER ASSEMBLY MACHINE 華司螺絲組合機

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VIBRATORY BOWL FEEDER SYSTEM

整組振動送料機系列

振動送料機產品系列

VIBRATORY BOWL FEEDER SERIES

- Vibratory Bin / Hopper - designed for saving labor costs. It can supply components automatically to the vibratory bowl feeder. And the feeding speed is adjustable by microcomputer controller.
- Feeding Sensor - Automatically order vibratory bin for feeding once more when it detects the interior component of vibratory bowl feeder is running out.
- Linear Feeder - connect with the exit of vibratory bowl feeder, and the track of complementary machine to avoid the jammed problem.
- 自動補料桶，為節省人工補料特別設計，可自動給振動盤補料，其出料的多少可使用控制器做調整。
- 給料控制開關，當感應到振動盤沒料時，會自動讓補料桶下料給振動盤。
- 直線送料機，可以銜接振動盤和機器軌道的距離，使下料更加暢通，不易卡料。

Vibratory Bin / Hopper
自動補料桶

Feeding Sensor
給料控制感應

Vibratory Bowl Feeder
振動送料機

Linear Feeder
直線送料機

Stand / Table
固定架



VIBRATORY BOWL FEEDER - GENERAL SCREW ORIENTATION

螺絲整列選別定向用振動送料機



振動送料機產品系列

VIBRATORY BOWL FEEDER SERIES



Example Type 範例機型: LY-720

- Bowl dia 盤面直徑: 720mm
- Outlet height 送料出口高度: 485mm
- N.W. 淨重: 250kg
- Screw outside dia. 螺絲外徑: 5-16mm
- Screw max length 螺絲最長長度: 125mm

機型 Type	螺絲外徑 Screw outside dia.	螺絲最長長度 Screw max length	送料出口高度 Outlet high	出口斜度 Outlet Angle	電壓 V.	頻率 Hz	淨重 N.W.	裝箱內徑尺寸 Inner Packing Size (L*W*H)
LYFW-200	1-3mm	15mm	可依據客戶需求 Depends on customer's request	可依據客戶需求 Depends on customer's request	可依據客戶需求 Depends on customer's request	50/60	25kg	300*300*220mm
LYFW-250	1-4mm	30mm					34kg	330*330*220mm
LY-300	2-5mm	30mm					37kg	400*400*350mm
LY-400	2-6mm	40mm					62kg	500*500*420mm
LY-520	2-8mm	75mm					117kg	600*600*550mm
LY-620	3-12mm	100mm					150kg	720*720*600mm
LY-720	5-16mm	125mm					250kg	800*800*650mm
LY-850	5-20mm	150mm					295kg	950*950*700mm
LY-1000	5-25mm	200mm					425kg	1100*1100*700mm
LY-1200	5-28mm	300mm					695kg	1350*1350*750mm
LY-1500	5-30mm	400mm					980kg	1650*1650*800mm

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VIBRATORY BOWL FEEDER - WASHER ORIENTATION

華司墊片整列選別定向用振動送料機



機型 Type	平面墊片 Plain Washer		彈簧墊片 Spring Washer		電壓 V.	頻率 Hz	淨重 N.W.	裝箱內徑尺寸 Inner Packing Size (L*W*H)
	外徑 Diameter	厚度 Thickness	外徑 Diameter	厚度 Thickness				
LGFW-250	8mm	1.0~2mm	6mm	1.4mm	可依客戶要求 Depends on customer's request	50/60	25kg	400*400*370mm
LG-300	10mm	1.0~3mm	8mm	1.7mm			40kg	450*450*420mm
LG-400	12mm	1.0~4mm	10mm	2.1mm			64kg	550*550*520mm
LG-600	22mm	2.0~6mm	18mm	2.6mm			140kg	720*720*600mm
LG-700	25mm	2.0~6mm	20mm	5.1mm			240kg	800*800*650mm

VIBRATORY BOWL FEEDER - SPECIAL SCREW ORIENTATION

特殊螺絲整列選別定向用振動送料機



*Specialized in screws with big head and short body.
注：針對頭型大，尾部短小而設計

*Customized design for various special components
注：另有客制化振動盤

機型 Type	螺絲最大外徑 Screw max diameter	螺絲直徑 Screw diameter	螺絲最大長度 Screw max Length	電壓 V.	頻率 Hz	淨重 N.W.	裝箱內徑尺寸 Inner Packing Size (L*W*H)
LSFW-200	4.0mm	1-3mm	6mm	可依客戶要求 Depends on customer's request	50/60	20kg	300*300*220mm
LSFW-250	5.0mm	1-4mm	6mm			25kg	330*330*220mm
LS-300	6.0mm	2-5mm	8mm			30kg	430*430*350mm
LS-400	10mm	2-6mm	12mm			52kg	450*450*400mm
LS-520	16mm	2-8mm	18mm			109kg	600*600*450mm
LS-620	25mm	3-12mm	27mm			130kg	700*700*500mm
LS-720	30mm	5-16mm	32mm			228kg	850*850*600mm

VIBRATORY BOWL FEEDER - HARDWARE OF SQUARE SOCKET & HEX SOCKET ORIENTATION

手工套筒內四角孔、六角孔選別定向用振動送料機



VIBRATORY BOWL FEEDER - NUT ORIENTATION

螺母正反向選別定向用振動送料機



Choose JENNTAI/CHENHAO, choose the best! 要想最好，請選振太/振好





VIBRATORY BOWL FEEDER - PHILIPS DRIVER LATHE / MILLING MACHINE ORIENTATION
十字起子車床、銑床選別定向用振動送料機



VIBRATORY BOWL FEEDER - ELECTRONIC SCREW COMPONENTS ORIENTATION
電子螺絲選別定向用振動送料機



VIBRATORY BOWL FEEDER - NYLON WASHER
尼龍墊片用振動送料機



VIBRATORY BOWL FEEDER - COSMETICS SHELL
化妝品專用振動送料機





PIEZOELECTRIC TYPE VIBRATORY FEEDER

壓電式振動送料機



FULL WAVE TYPE VIBRATORY FEEDER

全波型振動送料機



型號: JB-6, JB-9, JB-12, JB-15, JB-18, JB-30

DOUBLE EXITS VIBRATORY BOWL FEEDER

雙軌道振動送料機



VIBRATORY BOWL FEEDER FOR WELD HUT

焊點螺母用振動送料機



Choose JENNTAI/CHENHAO, choose the best! 要想最好, 請選振太/振好





HALF WAVE TYPE VIBRATORY BASE 半波振動送料機專用基座



FULL WAVE TYPE VIBRATORY BASE 全波振動送料機專用基座



HIGH FREQUENCY PIEZOELECTRIC TYPE VIBRATORY BASE 高頻壓電振動送料機專用基座



PIEZOELECTRIC TYPE VIBRATORY BASE 壓電式振動送料機專用基座



型號: PEF-90A, PEF-120A,
PEF-150A, PEF-190A, PEF-230A

LINEAR FEEDER 直線送料機



圖一: JL-0, JL-1, JL-2



圖二: JL-0, JL-1, JL-2 (Advanced加強型)



圖三: ML-3 補料桶用 For Hopper



圖四: STL-4, STL-5



圖五: STL-6, STL-7



圖五: ML-8

Linear Feeder is a support feeding equipment which can be customized per request.
注: 此直線送料主要配合輔助送料使用, 亦可根據客戶要求定制。

機型 Type	JL-0	JL-1	JL-2	ML-3	STL-4 STL-5	STL-6 STL-7	ML-8
軌道長度 Track length	150mm	300mm	400mm	補料桶用 Hopper type	500/600mm	600/700mm	700-900mm
電壓 V.	可依客戶要求 Depends on customer's request						
頻率 Hz	50/60						



INTELLIGENCE FREQUENCY CONVERSION CONTROLLER
智能穩壓變頻控制器FREQUENCY CONVERSION CONTROLLER
變頻控制器(PFD23)PIEZOELECTRIC TYPE CONTROLLER
壓電式控制器GENERAL CONTROLLER
微調控制器(NA-9004)FREQUENCY CONVERSION CONTROLLER
變頻控制器DVFC15FULL WAVE TYPE CONTROLLER
全波控制器(NA-9006)MICRO-COMPUTER CONTROLLER
微電腦控制器(CT-T)GENERAL CONTROLLER
微調控制器DVFC100DIGITAL VIBRATORY FREQUENCY CONTROLLER
數控式變頻控制器SENSOR OF VIBRATORY FEEDER
振動送料機用感應器

Sensor 感應器



Optical reflection type sensor 光纖反射感應器

Head Dia 頭部直徑:
M8 TM1-X08015E1-P25
M12 TM1-X12031E1-P25
M18 TM1-X1805E1-P25

Micro-sized Square Photo Sensor 光電對照式感應器



Controller 控制器



Square type sensor 四角感應器



Double head sensor 雙頭感應器



Optical compare type sensor 光纖對照感應器



Micro-sized Reflection Type Sensor 光電反射感應器

VIBRATORY BIN FEEDER CONTROLLER
補料桶用控制器、馬達、感應器

Warning lamp 警示燈



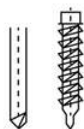
Motor 馬達



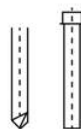


VIBRATORY BOWL FEEDER WITH COMPLEMENTARY EQUIPMENT 振動盤配套設備範列

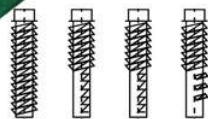
Automatic Thread Rolling Machine 螺絲自動搓牙機



Screw Forming Machine 螺絲鑽尾機



Screw Point Cutting Machine 螺絲割尾機



Washer Assembly Machine 華司墊片自動組合機



VIBRATORY BOWL FEEDER WITH COMPLEMENTARY EQUIPMENT 振動盤配套設備範列

Fastener optical sorting machine 螺絲、螺帽光學檢測機



Vertical Single Spindle Tapping Machine 直立攻牙機



Roller Sorting Machine 螺絲羅拉篩選機



Two-Spindle Tapping Machine 雙軸攻牙機





ROLLER SORTING MACHINE

羅拉篩選機

Example Type 型號: RS-1050

★ Roller length 圓桿長度: 1050mm

★ Roller diameter 外徑: $\phi 65$ mmRail Type Connection
接軌式U Type Connection
U型式

*Feature: Specialized in sorting the head size of screw, the thickness of Washer & nut.

注: 針對頭部大小、墊片、螺母厚薄選別

機型 Type	圓桿尺寸 Roller size	硬鉻電鍍 Hard chromium electroplating	碳化處理 Carbonization process
RS-1050	$\phi 65 \times 1050$ (L)	0.08mm以上	無 NO 依客戶要求制作
RS-1300	$\phi 65 \times 1300$ (L)	0.08mm以上	有 YES
RS-1500	$\phi 65 \times 1500$ (L)	0.08mm以上	有 YES
RS-1750	$\phi 105 \times 1750$ (L)	0.08mm以上	有 YES

The roller diameter may be produced as customer's request.

注: 外徑尺寸可依客戶要求定做

零件選別送料專家: 振太機械 Professional for parts sorting & feeding: JENN TAI MACHINE

FEEDING DEVICE FOR EDDY CURRENT INSPECTION MACHINE

渦電流送料裝置



FEATURE: The feeding system is for eddy current inspection machine. By changing the wheel / turntable for different size of screw.

特點: 此設備配置于渦電流篩選機上, 對於不同大小的工件, 只需根據螺牙的外徑來更換轉盤。

IRON SCRAP SEPARATOR

鐵屑分離機



FEATURE: For separating the iron scraps from screws. By changing the sorting plate for different size of screws.

特點: 使用此設備可將鐵屑從工件中分離出來, 對於不同大小的工件, 只需根據產品外徑更換篩盤。

Choose JENNTAI/CHENHAO, choose the best! 要想最好, 請選振太/振豪





LARGE HOPPER (FOR LONG SCREW) 兩段式自動上料機

上料機系列

FEEDER SERIES

JENNTAI



FEATURE: Hopper for long stud up to length 300mm automatically feeding.

注：主要針對長螺桿工件實現自動上料，最長可送至300mm，解決其它上料設備因送料過長而出現卡料現象。



FILLING FEEDER 填充式上料機



上料機系列

FEEDER SERIES

JENNTAI

Product Description 產品描述

- This machine is a filling processing feeder which can save a lot of labor.
- The ladder size of conveyer belt is designed with the material dimension.
- Piano Key-pad prevents material leakage (patented product) even with the thinnest material conveyed.
- The funnel filling device meets ergonomic standards and is the first low-filling port design in Taiwan.
- The conveying link operates steadily because of its integrative shaping and no inner chain.
- The machine has full auto control because it has full-load stopping and no-load starting sensors.
- Customized design for the height of exit or machine is available.
- 本機乃填充輸送作業之送料機，可節省大量人力。
- 輸送履帶之階梯可因物料大小而設計。
- 琴鍵式防漏處理(專利品)，薄型物料亦可輸送。
- 漏斗填料裝置，符合人體工學設計，首創國內送料機最低填料口設置。
- 專利輸送履帶無內鏈，一體成型，操作穩定。
- 本機設滿料停止及無料啟動全自動填充控制。
- 送料機高度可配合加工需要訂制。



CONVEYOR (WITH SIMPLE REVIEW) 輸送機(附檢測功能)



FEATURE: The iron fillings and oil will be separated through. The bucket for review. Operator also can exam the Parts on the bucket for quality control.

產品特點: 可同時達到送料及檢料的功能, 工件經過檢料桶時可篩鐵屑末、滲油, 並且能在檢料桶里以批次抽驗產品尺寸, 提升質量。

STEPPING FEEDER 階梯式上料機



FEATURE: Low noise, suitable for oiled fastener and large parts.

產品特點: 降低噪音, 不怕油, 適合大工件上料

AUTOMATIC ELEVATOR CONVEYER 升降式自動上料機

- Sensor - While detects the vibratory bowl is empty, the sensor will automatically direct the conveyor to feed more components.
- Controller - ①Automatic order the components feed up to hopper.
②Adjust the feeding speed of storage tank.
③Stop the motor when sensor detects the empty of component, and light the warning lamp.
- Rotational hopper - Rotational hopper warning for any movement and position (up, down, left and right) depends on requirement.
- 感應器, 當感應器感到振動盤內沒料時, 可讓自動定量上料機自動下料。
- 控制器, (1)自動升降輔料; (2)可調整振動儲料桶下料速度的大小; (3)儲料桶感應無料時馬達停止運轉, 自動停機, 指示燈警示。
- 旋轉下料斗, 為便于振動盤移動或配合不同專用機的位置需要, 旋轉下料斗設計為可左右, 高低方位移動, 方便以後振動盤移動維修用。

For Example: the Eccentric motor is specialized in componet leng more than 100mm; For Linear Feeder type is using on the componet length below 100m.

儲料桶裝置, 主要配置自動裝置上料, 并可依客戶的工件來選擇安裝儲料罐驅動方式(如: 偏心馬達, 噪音大, 適用於工件長度100mm以上, 直線送料機, 噪音低, 適用於工件長度100mm以下。



Eccentric Motor Type
此款儲料桶採用偏心馬達裝置

Product Features 產品特點

- The purpose of this machine is by using the elevator system to feed the components into vibratory bowl feeder automatically.
- Usually accompany with Thread Rolling Machine, Screw Point Cutting Machine, Tapping Machine, Assembly Machine, Inspection Machine, Lathe Machine, Milling Machine, Grinder, and all kinds of professional machines.
- Save time and labor cost High efficiency and safety, Easy operation with noiseless work.
- Fulfills any component's feeding. Especially for replacing Overhead Crane or any request for supplying the component from high position.
- New patent reserved.
- 本產品目的在於利用定量上料系統裝置將所需加工零件自動送入振動盤內(任何廠牌振動盤皆可選用)。
- 適用於搓絲機、割尾機、鑽尾機、組合機、影像篩選機、攻牙機、車床、銑床、鑽床等各式專用機。
- 省時省力, 操作簡單, 安全性高, 低噪音, 高效率。
- 可用于各種工件的上料需求, 特別適用無天車、鏈車或高處上料使用。
- 新型專利機種。





SOUND PROOF CASE 隔音箱



FEATURE: Decrease the noise of machine. By the visible design of the case, it is easy to see the condition of feeding.
產品特點: 可降低生產噪音, 透明板的設計便于觀察振動盤的運轉情況。

Linear Feeder Type 自動補料桶



ACTIVITY CONNECTION STYLE REPLENISH PAIL 活動連接式補料桶



HYDRAULIC TYPE VIBRATORY BIN FEEDER 單組補料桶 (一)



SINGLE SET VIBRATORY BIN FEEDER 單組補料桶 (二)

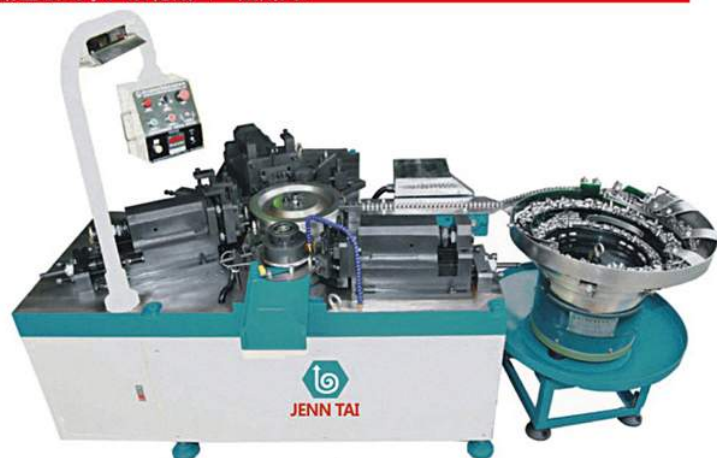


Figure one: With the diesel oil clean circulatory system
圖一: 附柴油清洗循環系統

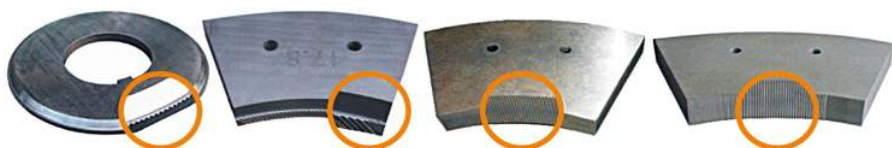


AUTOMATIC METAL KNURLY & LETTER ENGRAVING MACHINE

全自動金屬刻字、滾花機 (一機兩用)



Knurly Die 滾花模具系列



Product Features 產品特點

- Socket for Rolling Groove, Metal Letter Engraving and Knurly can be done at one time by using this machine only. Dies of Knurly are suitable for general knurly in current market which can replace the works of two procedures with two machines. In that way, it can reduce the cost of labor and equipment.
- Each die accompany with pressure movable height adjustable set with cushioning function. It can prevent easy damage of die.
- Turntable speed is adjusted by gear reduction device, and the controller can be moved according to the position of operators.
- Use six numbers of Digital Counter to set the capacity required for production.
- Controller is for adjustment of forward-inch movement, reverse-inch movement, and the setting of the capacity required.
- Turntable is made by special steel, also use the structure of transmitted for motor gear.
- Operate with automatic feeding and selection vibratory bowl feeder. Additional equipment for vibratory bin feeder is also available.
- Rate: 100pcs-250pcs per minute.

- 套筒滾溝、刻字、滾花可同時一次性完成，滾花模具款式(齒輪花、網狀花)都可通用，解決了目前市場上套筒需要兩道加工工序和兩臺設備才能完成的工作缺點，為您節省更低的人工成本設備成本。
- 各組模具附壓力活動式高低調整座，并附帶緩沖功能，可防止花模、字模損壞，適用於現有的長套、短套模具。
- 轉盤採用齒輪快慢減速器，控制器可隨操作人員方位移動。
- 採用6位數的數字顯示計算器，并可設定生產需求數量。
- 控制器功能：手動正常轉寸動、手動逆轉寸動、自動、計數功能。
- 轉盤採用特殊鋼材料，馬達齒輪硬式傳動結構。
- 振動盤自動選向送料，并可加裝自動補料桶。
- 生產速度：每分鐘100-250顆。

零件選別送料專家：振太機械 Professional for parts sorting & feeding: JENNTAI MACHINE

KNURLING MACHINE

滾花機



Product Features 產品特點

- The machine is specialized in Knurling only.
- One machine for several knurling types.
- Each die accompany with pressure movable height adjustable set with cushioning function. It can prevent easy damage of die.
- Turntable speed is adjusted by gear reduction device, and the controller can be moved according to the position of operators.
- Use six numbers of Digital Counter to set the capacity required for production.
- Controller is for adjustment of forward-inch movement, reverse-inch movement, and the setting of the capacity required.
- Turntable is made by special steel, also use the structure of transmitted for motor gear.
- Operate with automatic feeding and selection vibratory bowl feeder. Additional equipment for vibratory bin feeder is also available.
- Rate: 100pcs-250pcs per minute.

- 針對只需滾花而開發的此款設備：
- 滾花款式(齒輪花、網狀花)都可通用，為您節省設備成本：
- 各組模具附壓力活動式高低調整座，并附帶緩沖功能，可防止花模、字模損壞，適用於現有的長套、短套模具。
- 轉盤採用齒輪快慢減速器，控制器可隨操作人員方位移動。
- 採用6位數的數字顯示計算器，并可設定生產需求數量。
- 控制器功能：手動正轉寸動、手動逆轉寸動、自動、計數功能。
- 轉盤採用特殊鋼材料，馬達齒輪硬式傳動結構。
- 振動盤自動選向送料，并可加裝自動補料桶。
- 生產速度：每分鐘100-250顆。

Choose JENNTAI/CHENHAO, choose the best! 要想最好，請選振太/振好





METAL LETTER ENGRAVING MACHINE

金屬刻字機硬刻系列

金屬專用產品系列

METAL SPECIALIZED MACHINE



Mould series 刻字模具系列



Product Features 產品特點

- Letter Engraving Mold with spring pressure for adjustment.
- Turntable speed is adjustable by Frequency Conversion Controller. The panel of controller can be moved by any position of operator.
- Use Six-number of digital counter to set the capacity required.
- Controller is for the adjustment of forward-inch movement, reverse-inch movement, and turntable speed.
- Material of turntable is special steel.
- Mold adjustable (moveable to adjust the height for long socket and short socket).
- Use the structure of transmitted for motor gear.
- Special conveyer for feeding to make the steady process.
- Working with automatic vibratory bin feeder can steady the feeding speed of vibratory bowl feeder, and makes more accuracy for orientation. Meanwhile, save lots of human resource.
- 刻字字模可選彈簧壓力調整或油壓壓力調整。
- 轉盤速度用變頻控制器調整速度快慢，操作控制器可隨操作人員移動
- 採用6位數的數字顯示計數器，并可設定需求數量
- 控制器功能：正轉寸動、逆轉寸動、轉盤速度調整
- 轉盤材質採用特殊鋼材料
- 調整字模(活動式)調整高低，長套、短套通用)
- 油壓式調整可避免字模前後變動造成字體深淺，還可降低字模磨損。
- 馬達齒輪硬式傳動結構(非皮帶傳動)
- 振動送料機用輸送帶送料，使輸送更平穩，不易倒料
- 用自動補料桶補料，使振動送料機送料速度平穩，選向更為準確，節省大量人力資源。

GRINDING FEEDING SYSTEM

無心研磨整組送料系列



金屬專用產品系列

METAL SPECIALIZED MACHINE



Product parameter 產品參數

Vibrator dia.直徑: 720mm(逆時針counter clockwise)
V. 電壓: 可依客戶要求 Depends on customer's request
N.W. 淨重: 150KG
Sleeve dia. 套筒外徑: $\phi 12\text{mm}-\phi 42\text{mm}$

Product Features 產品特點

- Vibratory bowl feeder can be wide used in many occasions, it is designed to separate the iron chips and the sockets.
- Connect with linear feeder to equalize the feeding speed and result in the same size of finished product.
- Both of motor coil and controller have waterproof Design.
- Automatic feeding and supply can save lots of human resource.
- 振動送料機適用範圍廣，鐵屑、套筒分離設計
- 連接直線送料機送料，送料速度均勻，成品研磨尺寸一致
- 馬達線圈、控制器具有防水功能
- 全自動送料、補料、可節省大量人力資源



LATHE MACHINE FEEDING SERIES

車床整組送料系列



Product parameter 產品參數

Vibrator dia. 振動直徑: 800mm

V. 電壓: 可依客戶要求 Depends on customer's request

N.W. 淨重: 162KG

Product Features 產品特點

- Easy operation for vibratory bowl feeder
- Only one person required for looking after several lathe Machine in the meantime, saving lots of human resource
- Special design for two exits of vibratory bowl feeder can easily change the direction of turning, one machine for two functions
- 振動送料機適用規格範圍廣，調整更換簡單
- 一個人可同時兼顧數臺車床，大量節省人力資源
- 振動送料機採用雙出口設計可更換套筒車削方向，一機兩用途

Socket range 適用範圍

2分組 Group	套筒外徑 Socket O.D. 1/4"φ12mm-φ20mm	套筒長度 Socket Length 18mm-35mm
3分組 Group	套筒外徑 Socket O.D. 3/8"φ17mm-φ30mm	套筒長度 Socket Length 20mm-45mm
4分組 Group	套筒外徑 Socket O.D. 1/2"φ22mm-φ32mm 1/2"φ30mm-φ42mm	套筒長度 Socket Length 28mm-55mm

LONG TUBE, LONG BAR ORIENTATION MACHINE

長管、圓棒兩端自動選向機+二次加工整組送料系列



Product parameter 產品參數

Vibrator dia. 振動直徑: 800mm

V. 電壓: 可依客戶要求 Depends on customer's request

N.W. 淨重: 162KG

Product Features 產品特點

- In order to make up the shortage of vibratory bowl feeder that cannot orientate the direction of socket, we create this machine to make it to be possible
- Change the probe only, and it can keep working on the other size of components.
- With the automatic orientation for socket to enlarge the availability of vibratory bowl feeder.
- By using the Robot Arm to make the component to be erect and feeding out via feeder to the machine connected for next procedure
- special design for automatically change the Square Head Hexagonal Head, the different size of both heads of component. One machine only for multiple usages, it is also used for Long Socket Short Socket.
- Suitable in Lathe Machine, Metal Letter Engraving Machine, and Metal Knurling Machine
- Feeding speed: max 30pcs/min, product max length 100mm.
- 為解決目前兩端工件不能自動選向送料，而需人工排料的難題，特別研發出此款自動送料機構，現不僅解決了送料問題，對其它物料振動盤無法選向時也可適用；
- 對於不同規格的工件，只需更換治具的大小規格即可，操作簡易；
- 採用自動選向送料功能，使振動盤適用工件範圍更廣；
- 本機臺配合輸送帶送出至加工機臺；
- 此機械可直接變換工件方向，一機兩用途。
- 適用於各種二次加工機上。
- 每分鐘最快30支，工件最長可制100mm





DOUBLE ENDED STUD ORIENTATION MACHINE

雙頭牙兩端自動選向機

兩端自動選向機系列

DOUBLE END ORIENTATION MACHINE



款式一
Turntable Type 轉盤式

款式二
Vertical Type 立式

Product Features 產品特點

- In order to make up the shortage of vibratory bowl feeder that cannot orientate the direction of socket, we create this machine to make it to be possible
- Change the probe only, and it can keep working on the other size of components
- With the automatic orientation for socket to enlarge the availability of vibratory bowl feeder
- By using the Robot Arm to make the component to be erect and feeding out via feeder to the machine connected for next procedure.
- Special design for automatically change the Square Head, Hexagonal Head, the different size of both heads of component. One machine only for multiple usages, it is also used for Long Socket & Short Socket.
- Suitable in Lathe Machine, Metal Letter Engraving Machine, and Metal knurl Machine.
- Feeding speed: 100-150pcs/min, product max length 150mm (type one), 60-100pcs/min, product max length 250mm (type two)
- 為解決目前兩端工件不能自動選向送料，而需人工排料的難題，特別研發出此款自動送料機構，現不僅解決了送料問題，對其它物料振動盤無法選向時也可適用
- 對於不同規格的工件，只需更換治具的大小規格即可，操作簡易快捷：
- 採用自動選向送料功能，使振動盤適用工件範圍更廣；
- 本機臺配合輸送帶送出至加工機臺；
- 此機械可直接變換工件方向，一機兩用途。
- 適用於各種二次加工機上
- 每分鐘100-150支，工件最長可制150mm，(款式一)；每分鐘60-100支，工件最長可制250mm，(款式二)

零件選別送料專家：振太機械 Professional for parts sorting & feeding: JENN TAI MACHINE



SCREW & WASHER ASSEMBLY MACHINE

華司螺絲組合機

SCREW & WASHER ASSEMBLY MACHINE

華司螺絲組合機



Product parameters 產品參數

型號 Type	CT-30	CT-70	CT-100
生產率 Feeding Rate	每分鐘320支 320 pcs/min	每分鐘280支 280 pcs/min	每分鐘180支 180 pcs/min
製造能力 Range	φ M3-M6,L:6-30mm	φ M3-M8,L:20-70mm	φ M6-M12,L:80-150mm
外觀尺寸 Dimension (L*W*H)	1300*1300*1900mm	1450*1450*2000mm	1600*1600*2200mm
機械重量 Machine weight	430 kg	520 kg	610 kg

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Win The National Patents: CE Certification 榮獲多項發明專利，並通過CE和歐盟認證

專利

NATIONAL PATENTS

專利名稱 patents	臺灣專利號碼 Patent No. (Taiwan)	大陸專利號碼 Patent No. (China)
1. 套筒工件加工轉向機構	I418444	ZL201220089455.1
2. 一種承托機構	M549947	ZL201320065594.5
3. 工件輸送軌道間距調整機構	M439534	ZL201220086783.6
4. 工件壓制機構	M457600	ZL201320065470.7
5. 套筒加工機	I471212	ZL20122008679.8



- Answer your question using our products generated in the process of any doubts; we sincerely hope to become your partner with you to minimize your production costs.
- Provide our best products and help you achieve the best efficiency.
- Provide equipment and maintenance advice to help you improve economic efficiency.
- Continuously improve product quality and customer satisfaction.
- Provide on-site interview guide, based on customer's needs training in its use.

- 為您解答使用本公司產品過程中產生的任何疑問，我們真誠地希望成為您的伙伴，配合您們最大限度地降低生產成本。
- 提供公司產品的最好使用方法，幫助您達到最佳的工作效率。
- 提供設備使用及維修保養方面的建議，更有效地提高經濟效益。
- 不斷地提高產品的品質和客戶的滿意度。
- 專訪客戶提供現場指導，並可根據客戶需求進行使用方面的培訓。



Automated/Labor-saving mechanical devices design and manufacture, Application Field:

- Metal, non metal surface processing
- Cosmetics, silicon glue (fill in + lock up)
- Food, medical, medical equipment
- Pen, stationary
- Hand tools, fastener
- Electronics, information technology
- Commodity, automobile industry
- Electrical device, digital camera field
- Rubber and plastic manufacturing ,3c industry
- Passive component manufacturing

自動化/省力化機械設備設計、制作適用行業:

- 金屬、非金屬表面處理
- 化妝品、矽膠業(充填+鎖蓋)
- 食品、醫療、醫療器材
- 文具用品業
- 手工業、螺絲業
- 電子業、資訊業
- 民生用品業、汽車業
- 電器用品業、數位相機業
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www.jenntai.com.tw



臺灣公司 Taiwan Headquarter:

(臺灣)高雄岡山區岡山路610巷23號 (23237668)
No. 23, Lane 610, Gangshan Rd, Gangshan Dist,
Kaohsiung City 82051, Taiwan
電話Tel: +886-7-6210108 / +886-7-6210109
傳真Fax: +886-7-6216766
電郵E-mail: chentai@jenntai.com.tw
chentai.chentai@msa.hinet.net
網址Http: //www.jenntai.com.tw

上海分公司 Shanghai Company:

上海市嘉定區黃渡鎮聯西村聯馮路19號 (201804)
No. 19 Lianfeng Road, Lianxi Village, Huangdu Town,
Jiading District, Shanghai, China (201804)
電話Tel: (8621) 6959 2750 (8621) 6959 2751
傳真Fax: (8621) 6959 2752
電郵E-mail: zhenhaojie@vip.126.com
網址Http: //www.jenntai.com.tw



嘉興分公司 Jia Xing Company:

浙江省嘉興市嘉善縣姚莊鎮福源路66號
No.66,Fuyan Rd,Yaozhuang Town,Jiashan County,
Jiaxing City,Zhejiang Province
電話Tel: +86-573-84566588/9
傳真Fax: +86-573-84566586
電郵E-mail: jiaxingjenntai@jenntai.com.cn
網址Http: //www.jenntai.com.tw



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振太機械企業股份有限公司
JENN TAI MACHINE ENTERPRISE CO., LTD.